

# Day 2: Dynamic homogenisation of cellular metamaterials

**Sondipon Adhikari, FRAeS**

Zienkiewicz Centre for Computational Engineering, College of Engineering, Swansea University, Bay Campus, Swansea, Wales, UK, Email: [S.Adhikari@swansea.ac.uk](mailto:S.Adhikari@swansea.ac.uk)

Twitter: [@ProfAdhikari](https://twitter.com/ProfAdhikari), Web: <http://engweb.swan.ac.uk/~adhikaris>

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## 1 Dynamic stiffness of beams

- Axial motion
- Bending motion

## 2 General derivation of effective dynamic in-plane elastic moduli

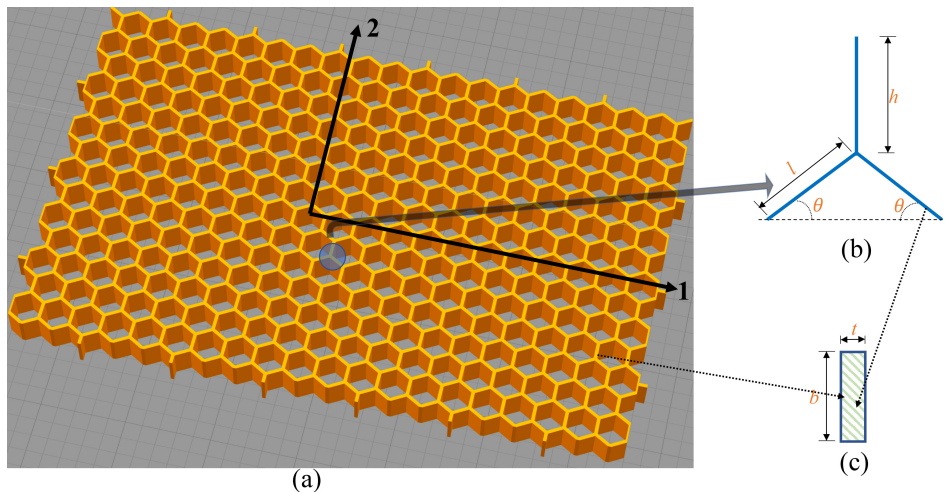
- The longitudinal Young's modulus  $E_1$  and the Poisson's ratio  $\nu_{12}$
- The transverse Young's modulus  $E_2$  and the Poisson's ratio  $\nu_{21}$
- Shear modulus  $G_{21}$

## 3 Frequency-dependent effective elastic moduli

- Exact closed-form expressions
- Negative elastic moduli
- Experimental results

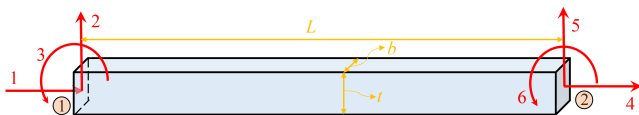
## 4 Conclusions

# Cellular structure in a dynamic environment



(a) Typical representation of a hexagonal lattice (b) The unit cell considered in this paper. Dimensions of the three-beam element are shown in the figure (c) The out of plane cross-section of each beam element.

## Element stiffness matrix of a beam



- A beam element with **six degrees of freedom** and two nodes is shown. The degrees of freedom in each node corresponds to the axial, transverse and rotational deformation.
- The **static stiffness matrix** using the Euler-Bernoulli beam theory is given by

$$\mathbf{K}_s = \begin{bmatrix} \frac{EA}{L} & 0 & 0 & -\frac{EA}{L} & 0 & 0 \\ 0 & \frac{12EI}{L^3} & \frac{6EI}{L^2} & 0 & -\frac{12EI}{L^3} & \frac{6EI}{L^2} \\ 0 & \frac{6EI}{L^2} & \frac{4EI}{L} & 0 & -\frac{6EI}{L^2} & \frac{2EI}{L} \\ -\frac{EA}{L} & 0 & 0 & \frac{EA}{L} & 0 & 0 \\ 0 & -\frac{12EI}{L^3} & -\frac{6EI}{L^2} & 0 & \frac{12EI}{L^3} & -\frac{6EI}{L^2} \\ 0 & \frac{6EI}{L^2} & \frac{2EI}{L} & 0 & -\frac{6EI}{L^2} & \frac{4EI}{L} \end{bmatrix} \quad (1)$$

## Dynamic stiffness of a beam

- The **mass distribution** of the element is treated in an exact manner in deriving the element dynamic stiffness matrix.
- The dynamic stiffness matrix of one-dimensional structural elements, taking into account the effects of flexure, torsion, axial and shear deformation, and damping, is **exactly determinable**, which, in turn, enables the exact vibration analysis by an inversion of the global dynamic stiffness matrix.
- The method **does not employ eigenfunction expansions** and, consequently, a major step of the traditional finite element analysis, namely, the determination of natural frequencies and mode shapes, is eliminated which automatically avoids the errors due to series truncation.
- The **damping** within the system can be incorporated in a rigorous manner using complex algebra.
- The method is essentially a **frequency-domain approach** suitable for steady state harmonic or stationary random excitation problems.
- The static stiffness matrix and the consistent mass matrix appear as the **first two terms in the Taylor expansion** of the dynamic stiffness matrix in the frequency parameter.

- The equation governing axial motion of a beam is

$$EA \left( 1 + \zeta_k \frac{\partial}{\partial t} \right) \frac{\partial^2 u}{\partial x^2} - \rho A \frac{\partial^2 u}{\partial t^2} - c_a \frac{\partial u}{\partial t} = 0 \quad (2)$$

and the axial force boundary condition is

$$N(x) = EA (1 + \zeta_k \partial/\partial t) \partial u/\partial x \quad (3)$$

- Here  $EA$  is the stiffness for axial deformation,  $\rho A$  is mass per unit length,  $\zeta_k$  is the stiffness proportional damping factor,  $c_a$  is the velocity-dependent viscous damping coefficient.
- By introducing the non-dimensional length  $\xi = x/L$  and harmonic vibration assumption  $u(x, t) = U(\xi)e^{i\omega t}$ , one has the characteristic equation

$$\frac{d^2 U}{d\xi^2} + k_a^2 U = 0 \quad (4)$$

where

$$k_a^2 = \frac{(\rho A \omega^2 - i \omega c_a) L^2}{EA (1 + i \omega \zeta_k)} = \frac{m \omega^2 L^2 (1 - i \zeta_{ma}/\omega)}{E (1 + i \omega \zeta_k)} \quad (5)$$

and  $\zeta_{ma} = c_a/(\rho A)$  is the mass proportional damping factor.

- The exact shape function can be derived

$$U(\xi) = c_1 \cos(k_a \xi) + c_2 \sin(k_a \xi) \quad (6)$$

- Therefore, the displacement boundary conditions for a beam element can be written in the matrix form as

$$\begin{bmatrix} U_1 \\ U_2 \end{bmatrix} = \begin{bmatrix} U(\xi = 0) \\ U(\xi = 1) \end{bmatrix} = \begin{bmatrix} 1 & 0 \\ \cos(k_a) & \sin(k_a) \end{bmatrix} \begin{bmatrix} c_1 \\ c_2 \end{bmatrix} \quad (7)$$

whereas the force boundary conditions can be given as

$$\begin{bmatrix} N_1 \\ N_2 \end{bmatrix} = \begin{bmatrix} -N(\xi = 0) \\ N(\xi = 1) \end{bmatrix} = \frac{EA(1 + i\omega\zeta_k)k_a}{L} \begin{bmatrix} 0 & -1 \\ -\sin(k_a) & \cos(k_a) \end{bmatrix} \begin{bmatrix} c_1 \\ c_2 \end{bmatrix} \quad (8)$$

- Eliminating the unknowns  $c_1, c_2$  leads to the dynamic stiffness formulation for the axial vibration of a beam element

$$\begin{bmatrix} N_1 \\ N_2 \end{bmatrix} = \underbrace{\begin{bmatrix} a_1 & a_2 \\ a_2 & a_1 \end{bmatrix}}_{\mathbf{K}_a(\omega)} \begin{bmatrix} U_1 \\ U_2 \end{bmatrix} \quad (9)$$

where

$$a_1 = EA (1 + i\omega\zeta_k) k_a \cot(k_a)/L \quad (10)$$

$$a_2 = -EA (1 + i\omega\zeta_k) k_a \csc(k_a)/L. \quad (11)$$



- The governing differential equation for bending vibration based on Euler-Bernoulli beam theory is given as follows

$$EI \left( 1 + \zeta_k \frac{\partial}{\partial t} \right) \frac{\partial^4 w}{\partial x^4} + \rho A \frac{\partial^2 w}{\partial t^2} + c_b \frac{\partial w}{\partial t} = 0 \quad (12)$$

- The natural boundary conditions are given as

$$\begin{aligned} M(x) &= EI \left( 1 + \zeta_k \frac{\partial}{\partial t} \right) \frac{\partial^2 w}{\partial x^2} \\ V(x) &= -EI \left( 1 + \zeta_k \frac{\partial}{\partial t} \right) \frac{\partial^3 w}{\partial x^3} \end{aligned} \quad (13)$$

where  $c_b$  is the velocity-dependent viscous damping coefficient for bending deformation,  $EI$  is the bending stiffness of the beam,  $I$  is the inertia moment of the beam cross section.

- By introducing the harmonic vibration assumption  $w(x, t) = W(x)e^{i\omega t}$ , we have the following characteristic equation

$$(D^4 - k_b^4) W = 0 \quad (14)$$

where  $D = d/d\xi = Ld/dx$  and

$$k_b^4 = \frac{(\rho A \omega^2 - i\omega c_b) L^4}{EI (1 + i\omega \zeta_k)} = \frac{\rho A \omega^2 L^4 (1 - i\zeta_{mb}/\omega)}{EI (1 + i\omega \zeta_k)} = \frac{12\rho \omega^2 L^4 (1 - i\zeta_{mb}/\omega)}{Et^2 (1 + i\omega \zeta_k)} \quad (15)$$

- Therefore, the general solutions are of the form

$$\begin{aligned} W(\xi) &= c_1 \sin(k_b \xi) + c_2 \cos(k_b \xi) + c_3 \sinh(k_b \xi) + c_4 \cosh(k_b \xi) \\ \Theta(\xi) &= c_1 k_b \cos(k_b \xi) - c_2 k_b \sin(k_b \xi) + c_3 k_b \cosh(k_b \xi) + c_4 k_b \sinh(k_b \xi) \end{aligned} \quad (16)$$

## Dynamic stiffness: bending motion

- By eliminating the unknowns  $c_1, c_2, c_3$  and  $c_4$ , we have the dynamic stiffness matrix for a Euler-Bernoulli beam element

$$\begin{bmatrix} V_1 \\ M_1 \\ V_2 \\ M_2 \end{bmatrix} = \underbrace{\begin{bmatrix} d_1 & d_2 & d_4 & d_5 \\ & d_3 & -d_5 & d_6 \\ & & d_1 & -d_2 \\ \text{sym} & & & d_3 \end{bmatrix}}_{\mathbf{K}_b(\omega)} \begin{bmatrix} W_1 \\ \Theta_1 \\ W_2 \\ \Theta_2 \end{bmatrix} \quad (17)$$

- Here the complex frequency-dependent functions

$$\begin{aligned} d_1 &= R_3 (cS + sC) / \delta \\ d_2 &= R_2 sS / \delta \\ d_3 &= R_1 (sC - cS) / \delta \\ d_4 &= -R_3 (s + S) / \delta \\ d_5 &= R_2 (C - c) / \delta \\ d_6 &= R_1 (S - s) / \delta \end{aligned} \quad (18)$$

and

$$\begin{aligned} \delta &= 1 - cC, & R_j &= EI (k_b/L)^j & j &= 1, 2, 3 \\ s &= \sin k_b, & c &= \cos k_b, & S &= \sinh k_b, & C &= \cosh k_b \end{aligned} \quad (19)$$

## The complete dynamic stiffness matrix

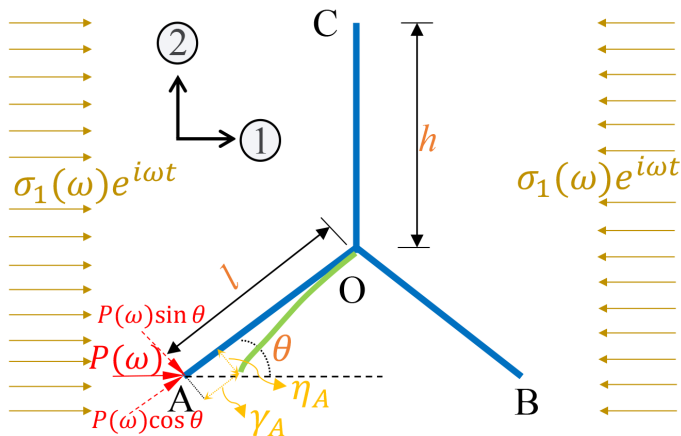
- Combining the axial and bending vibration cases, the elemental matrix of a beam element can be written as

$$\mathbf{K}(\omega) = \begin{bmatrix} a_1 & 0 & 0 & a_2 & 0 & 0 \\ 0 & d_1 & d_2 & 0 & d_4 & d_5 \\ 0 & d_2 & d_3 & 0 & -d_5 & d_6 \\ a_2 & 0 & 0 & a_1 & 0 & 0 \\ 0 & d_4 & -d_5 & 0 & d_1 & -d_2 \\ 0 & d_5 & d_6 & 0 & -d_2 & d_3 \end{bmatrix} \quad (20)$$

- The above equation is obtained using the shape functions exactly satisfying the equation of dynamic motion.
- All the non-zero elements are function of frequency and complex values due to the presence of damping.

- Dynamic behaviour of the overall lattice structure depends on the frequency-dependent deformation characteristics of the constituent individual beams.
- The vibrating beams undergo deformation under applied external harmonic loads. The rule of deformation in such cases would be different from the static condition.
- It will be shown that this leads to a different value of effective elastic moduli of the lattice material from conventional static values.
- Our objective is to express equivalent in-plane elastic moduli of the lattice in terms of the stiffness matrix elements of the beams using the unit cell approach.
- For the sake of generality, we consider the dynamic equilibrium of the unit cell under different stress conditions. The general frequency-dependent stiffness matrix  $\mathbf{K}(\omega)$  derived before is employed here.

## Equivalent Young's modulus $E_1$ and the Poisson's ratio $\nu_{12}$



- Dynamic equilibrium and deformation patterns of the unit cell under the application of a harmonic stress field  $\bar{\sigma}_1 = \sigma_1(\omega)e^{i\omega t}$  applied in the 1-direction. This configuration is used for the derivation of the longitudinal Young's modulus  $E_1(\omega)$  and the Poisson's ratio  $\nu_{12}(\omega)$ .

- The deformation of the unit cell is symmetric about the OC line. The amplitude of the force  $P$  acting on point A for a given frequency  $\omega$  is given by

$$P(\omega) = \sigma_1(\omega)b(h + l \sin \theta) \quad (21)$$

- Considering  $\eta_A(\omega)$  and  $\gamma_A(\omega)$  as deformations transverse and along the inclined member AO, we have

$$\eta_A(\omega) = \frac{P(\omega) \sin \theta}{K_{55}(\omega)} \quad \text{and} \quad \gamma_A(\omega) = \frac{P(\omega) \cos \theta}{K_{66}(\omega)} \quad (22)$$

- Here  $K_{55}(\omega)$  and  $K_{66}(\omega)$  are elements of the stiffness matrix of the inclined member AO of length  $l$ . Due to the presence of damping,  $K_{55}(\omega)$  and  $K_{66}(\omega)$  are in general complex valued functions of the frequency parameter  $\omega$ . As a result, the deformations  $\eta_A(\omega)$  and  $\gamma_A(\omega)$  are complex valued functions of  $\omega$ .

- The total dynamic deflection in the 1-direction is therefore

$$\begin{aligned} \delta_1(\omega) &= \eta_A(\omega) \sin \theta + \gamma_A(\omega) \cos \theta = P(\omega) \left( \frac{\sin^2 \theta}{K_{55}(\omega)} + \frac{\cos^2 \theta}{K_{66}(\omega)} \right) \\ &= \frac{P \sin^2 \theta}{K_{55}(\omega)} \left( 1 + \cot^2 \theta \frac{K_{55}(\omega)}{K_{66}(\omega)} \right) \end{aligned} \quad (23)$$

- The strain the 1-direction is obtained as

$$\epsilon_1(\omega) = \frac{\delta_1(\omega)}{l \cos \theta} = \frac{\sigma_1(\omega) b (h/l + \sin \theta) \sin^2 \theta}{K_{55}(\omega) \cos \theta} \left( 1 + \cot^2 \theta \frac{K_{55}(\omega)}{K_{66}(\omega)} \right) \quad (24)$$

- Using this, the Young's modulus in 1-direction is obtained in terms of the elements of the stiffness matrix as

$$E_1(\omega) = \frac{\sigma_1(\omega)}{\epsilon_1(\omega)} = \frac{K_{55}(\omega) \cos \theta}{b (h/l + \sin \theta) \sin^2 \theta \left( 1 + \cot^2 \theta \frac{K_{55}(\omega)}{K_{66}(\omega)} \right)} \quad (25)$$



- To obtain the Poisson's ratio  $\nu_{12}$ , we need to obtain the strain in the direction 2 for applied stress in the 1-direction. Using the expressions of the deformations in Eq. (22), we obtain total deflection in the 2-direction as

$$\begin{aligned}
 -\delta_2(\omega) &= \eta_A(\omega) \cos \theta - \gamma_A(\omega) \sin \theta = P(\omega) \left( \frac{\sin \theta \cos \theta}{K_{55}(\omega)} - \frac{\sin \theta \cos \theta}{K_{66}(\omega)} \right) \\
 &= \frac{P(\omega) \sin \theta \cos \theta}{K_{55}(\omega)} \left( 1 - \frac{K_{55}(\omega)}{K_{66}(\omega)} \right) \quad (26)
 \end{aligned}$$

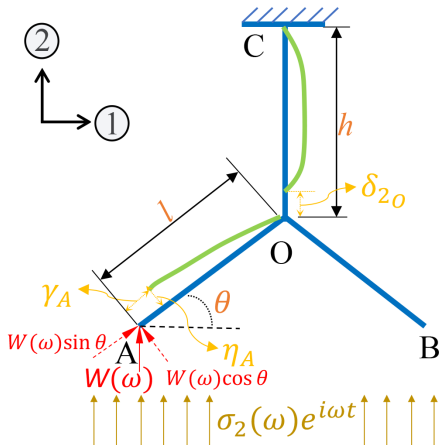
- The total strain in the 2-direction is

$$-\epsilon_2(\omega) = \frac{\delta_2(\omega)}{h + l \sin \theta} = \frac{\sigma_1(\omega) b \sin \theta \cos \theta}{K_{55}(\omega)} \left( 1 - \frac{K_{55}(\omega)}{K_{66}(\omega)} \right) \quad (27)$$

- Using the expressions of the strains in directions 1 and 2 given by Eqs. (24) and (27), we obtain the Poisson's ratio  $\nu_{12}$

$$\nu_{12}(\omega) = -\frac{\epsilon_2(\omega)}{\epsilon_1(\omega)} = \frac{\cos^2 \theta \left( 1 - \frac{K_{55}(\omega)}{K_{66}(\omega)} \right)}{\left( \frac{h}{l} + \sin \theta \right) \sin \theta \left( 1 + \cot^2 \theta \frac{K_{55}(\omega)}{K_{66}(\omega)} \right)} \quad (28)$$

## Equivalent Young's modulus $E_2$ and the Poisson's ratio $\nu_{21}$



- Dynamic equilibrium and deformation patterns of the unit cell under application of a harmonic stress field  $\bar{\sigma}_2 = \sigma_2(\omega)e^{i\omega t}$  applied in the 2-direction. This configuration is used for the derivation of the transverse Young's modulus  $E_2(\omega)$  and the Poisson's ratio  $\nu_{21}(\omega)$ .

## Equivalent Young's modulus $E_2$ and the Poisson's ratio $\nu_{21}$

- For deriving the expression of transverse Young's modulus and Poisson's ratio  $\nu_{21}$ , a uniform harmonic stress  $\bar{\sigma}_2 = \sigma_2(\omega)e^{i\omega t}$  is applied to the unit cell in direction-2.
- From the free-body diagram depicting the dynamic equilibrium at the steady state condition, we deduce that the the deformation of the unit cell is symmetric about the OC line.
- It addition, the point O has no deflection in the 1-direction. Therefore, it is sufficient to consider the deflection of point A or B with respect to point C under the applied stress.
- Considering point A, the harmonic stress results in a harmonic vertical force  $\bar{W} = W(\omega)e^{i\omega t}$  for a given frequency  $\omega$ . The amplitude of this vertical force is given by

$$W(\omega) = \sigma_2(\omega)bl \cos \theta \quad (29)$$

- Considering  $\eta_A$  and  $\gamma_A$  as deformations transverse and along the inclined member AO, we have

$$\eta_A(\omega) = \frac{W(\omega) \cos \theta}{K_{55}(\omega)} \quad \text{and} \quad \gamma_A(\omega) = \frac{W(\omega) \sin \theta}{K_{66}(\omega)} \quad (30)$$

Here  $K_{55}$  and  $K_{66}$  are elements of the stiffness matrix of the member AO.

- The deflection in the 2-direction is therefore

$$\begin{aligned} \delta_{2_{AO}}(\omega) &= \eta_A(\omega) \cos \theta + \gamma_A(\omega) \sin \theta = W(\omega) \left( \frac{\cos^2 \theta}{K_{55}(\omega)} + \frac{\sin^2 \theta}{K_{66}(\omega)} \right) \\ &= \frac{W(\omega) \cos^2 \theta}{K_{55}(\omega)} \left( 1 + \tan^2 \theta \frac{K_{55}(\omega)}{K_{66}(\omega)} \right) \end{aligned} \quad (31)$$

- The total force acting in the 2-direction at point O is  $2W$ . Therefore, the displacement of point O in the 2-direction arising from the axial deformation of the vertical member OC is

$$\delta_{2_O}(\omega) = \frac{2W(\omega)}{K_{66}^{(h)}(\omega)} \quad (32)$$

- Here  $(\bullet)^{(h)}$  corresponds to the properties arising from the vertical member OC of length  $h$ . The total deflection in the 2-direction is therefore

$$\delta_2(\omega) = \delta_{2_{AO}}(\omega) + \delta_{2_O}(\omega) = \frac{W(\omega) \cos^2 \theta}{K_{55}(\omega)} \left( 1 + \tan^2 \theta \frac{K_{55}(\omega)}{K_{66}(\omega)} + 2 \sec^2 \theta \frac{K_{55}(\omega)}{K_{66}^{(h)}(\omega)} \right) \quad (33)$$

- The strain the 2-direction is obtained as

$$\epsilon_2(\omega) = \frac{\delta_2(\omega)}{h + l \sin \theta} = \frac{\sigma_2(\omega) b \cos^3 \theta}{K_{55}(\omega)(h/l + \sin \theta)} \left( 1 + \tan^2 \theta \frac{K_{55}(\omega)}{K_{66}(\omega)} + 2 \sec^2 \theta \frac{K_{55}(\omega)}{K_{66}^{(h)}(\omega)} \right) \quad (34)$$

- Using this, the Young's modulus in 1-direction is obtained in terms of the elements of the stiffness matrix as

$$E_2(\omega) = \frac{\sigma_2(\omega)}{\epsilon_2(\omega)} = \frac{K_{55}(\omega)(h/l + \sin \theta)}{b \cos^3 \theta \left( 1 + \tan^2 \theta \frac{K_{55}(\omega)}{K_{66}(\omega)} + 2 \sec^2 \theta \frac{K_{55}(\omega)}{K_{66}^{(h)}(\omega)} \right)} \quad (35)$$

- To obtain the Poisson's ratio  $\nu_{21}$ , we need to obtain the strain in the direction 1 due to the applied stress in the 2-direction as

$$\begin{aligned} \delta_1(\omega) &= \gamma_A(\omega) \cos \theta - \eta_A(\omega) \sin \theta = -W(\omega) \left( \frac{\sin \theta \cos \theta}{K_{55}(\omega)} - \frac{\sin \theta \cos \theta}{K_{66}(\omega)} \right) \\ &= -\frac{W(\omega) \sin \theta \cos \theta}{K_{55}(\omega)} \left( 1 - \frac{K_{55}(\omega)}{K_{66}(\omega)} \right) \end{aligned} \quad (36)$$

The total strain in the 1-direction is

$$\epsilon_1(\omega) = \frac{\delta_1(\omega)}{l \cos \theta} = -\frac{\sigma_2(\omega) b \sin \theta}{l K_{55}(\omega)} \left( 1 - \frac{K_{55}(\omega)}{K_{66}(\omega)} \right) \quad (37)$$

Using the expressions of the strains in directions 1 and 2 given by Eqs. (24) and (27), we obtain the Poisson's ratio  $\nu_{21}$

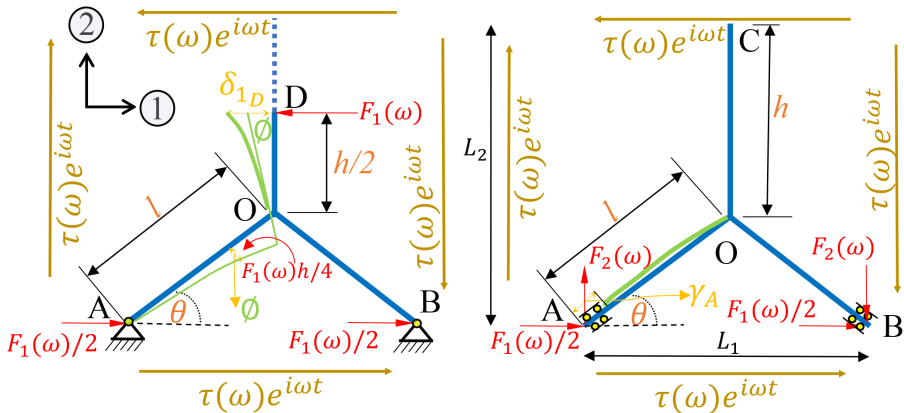
$$\nu_{21}(\omega) = -\frac{\epsilon_1(\omega)}{\epsilon_2(\omega)} = \frac{(h/l + \sin \theta) \sin \theta \left( 1 - \frac{K_{55}(\omega)}{K_{66}(\omega)} \right)}{\cos^2 \theta \left( 1 + \tan^2 \theta \frac{K_{55}(\omega)}{K_{66}(\omega)} + 2 \sec^2 \theta \frac{K_{55}(\omega)}{K_{66}^{(h)}(\omega)} \right)} \quad (38)$$

## Summary of the results so far

- From equations (25) and (28), it can be observed that only two coefficients of the  $6 \times 6$  element stiffness matrix of the inclined member, namely,  $K_{55}(\omega)$  and  $K_{66}(\omega)$ , contribute towards the value of  $E_1$  and  $\nu_{12}$ , which In general are complex valued functions of the frequency  $\omega$  due to the presence of damping.
- From equations (35) and (28), it can be observed that only two coefficients of the  $6 \times 6$  element stiffness matrix of the inclined member and one coefficients of the  $6 \times 6$  element stiffness matrix of vertical member, namely,  $K_{55}(\omega)$ ,  $K_{66}(\omega)$  and  $K_{66}^{(h)}(\omega)$ , contribute towards the value of  $E_2$  and  $\nu_{21}$ .
- The proposed expressions of the general frequency dependent elastic moduli also conform the reciprocal theorem

$$E_1(\omega)\nu_{21}(\omega) = E_2(\omega)\nu_{12}(\omega) = \frac{K_{55}(\omega)}{b \sin \theta \left(1 + \cot^2 \theta \frac{K_{55}(\omega)}{K_{66}(\omega)}\right)} \frac{\left(1 - \frac{K_{55}(\omega)}{K_{66}(\omega)}\right)}{\cos \theta \left(1 + \tan^2 \theta \frac{K_{55}(\omega)}{K_{66}(\omega)} + 2 \sec^2 \theta \frac{K_{55}(\omega)}{K_{66}^{(h)}(\omega)}\right)} \quad (39)$$

## Shear modulus $G_{21}$



- Dynamic equilibrium and patterns of the unit cell under the application of the harmonic shear stress field  $\bar{\tau} = \tau(\omega)e^{i\omega t}$ . Shear strain due to bending and axial deformation are shown.



- Following a procedure similar to what outlined before, we obtain

$$G_{12}(\omega) = \frac{(h/l + \sin \theta)}{b \cos \theta} \frac{1}{\left( -\frac{h^2}{2lK_{65}(\omega)} + \frac{4K_{66}^{(h/2)}(\omega)}{K_{55}^{(h/2)}(\omega)K_{66}^{(h/2)}(\omega) - (K_{56}^{(h/2)}(\omega))^2} + \frac{(\cos \theta + (h/l + \sin \theta) \tan \theta)^2}{K_{66}(\omega)} \right)} \quad (40)$$

- We observed that in total five elements of two different stiffness matrices contribute to the shear modulus. They include two coefficients of the  $6 \times 6$  element stiffness matrix of the inclined member, namely,  $K_{65}(\omega)$ ,  $K_{66}(\omega)$ . Additionally three elements of the stiffness matrix of the vertical member with half the length, namely,  $K_{55}^{(h/2)}(\omega)$ ,  $K_{56}^{(h/2)}(\omega)$  and  $K_{66}^{(h/2)}(\omega)$  contribute to the shear modulus. Like the Young's moduli, in general the shear modulus is a complex valued function of the frequency  $\omega$  due to the presence of damping.

- We introduce geometric non-dimensional ratios  $\alpha$  and  $\beta$  as

$$\alpha = \frac{t}{l} \quad (41)$$

$$\text{and } \beta = \frac{h}{l} \quad (42)$$

- The moment of inertia and the cross-sectional area are given by

$$I = \frac{1}{12}bt^3 \quad (43)$$

$$\text{and } A = bt \quad (44)$$

- The frequency parameter corresponding to the bending vibration  $\omega_0$  is given by

$$\omega_0 = \frac{1}{l^2} \sqrt{\frac{EI}{\rho A}} = \frac{\alpha}{2l} \sqrt{\frac{E}{3\rho}} \quad (45)$$

- The stiffness coefficients are given by

$$K_{55}(\omega) = \frac{\bar{E} I k_b^3}{l^3} (cS + sC) / \delta = \bar{E} b \alpha^3 \underbrace{\frac{1}{12} k_b^3 (cS + sC) / \delta}_{\Gamma_1(\omega)}$$

$$K_{66}(\omega) = a_1 = \frac{\bar{E} A}{l} k_a \cot(k_a) = \bar{E} b \alpha \underbrace{k_a \cot(k_a)}_{\Gamma_2(\omega)}$$

and  $K_{66}^{(h)}(\omega) = \frac{\bar{E} A}{h} k_a^{(h)} \cot(k_a^{(h)}) = \frac{\bar{E} b \alpha}{\beta} k_a^{(h)} \cot(k_a^{(h)}) = \frac{\bar{E} b \alpha}{\beta} \underbrace{\beta k_a \cot \beta k_a}_{\Gamma_3(\omega)}$

(46)

- In the above equations we have

$$\begin{aligned} \bar{E} &= E(1 + i\omega c_k) \\ k_b^4 &= \frac{\rho A \omega^2 L^4 (1 - i c_m / \omega)}{\bar{E} I} = \frac{\omega^2 (1 - i c_m / \omega)}{\omega_0^2 (1 + i\omega c_k)} \\ k_a^2 &= \frac{\alpha^2}{12} k_b^4 \quad \text{and} \quad k_a^{(h)2} = \beta^2 k_a^2 \end{aligned} \tag{47}$$

- Upon some algebraic simplifications, we obtain the closed-form expressions

$$E_1(\omega) = \frac{\bar{E}\alpha^3 k_b^3 (sC + cS) \cos \theta}{(\beta + \sin \theta) \left( 12\delta \sin^2 \theta + \alpha^2 \cos^2 \theta \frac{k_b^3 (sC + cS)}{k_a \cot k_a} \right)} \quad (48)$$

$$E_2(\omega) = \frac{\bar{E}\alpha^3 k_b^3 (sC + cS) (\beta + \sin \theta)}{12\delta \cos^3 \theta + \alpha^2 (\sin^2 \theta + 2 \cot k_a / \cot \beta k_a) \cos \theta \frac{k_b^3 (sC + cS)}{k_a \cot k_a}} \quad (49)$$

$$\nu_{12}(\omega) = \frac{\cos^2 \theta (12\delta k_a \cot k_a - \alpha^2 k_b^3 (sC + cS))}{(\beta + \sin \theta) \sin \theta (12\delta k_a \cot k_a + \alpha^2 k_b^3 (sC + cS) \cot^2 \theta)} \quad (50)$$

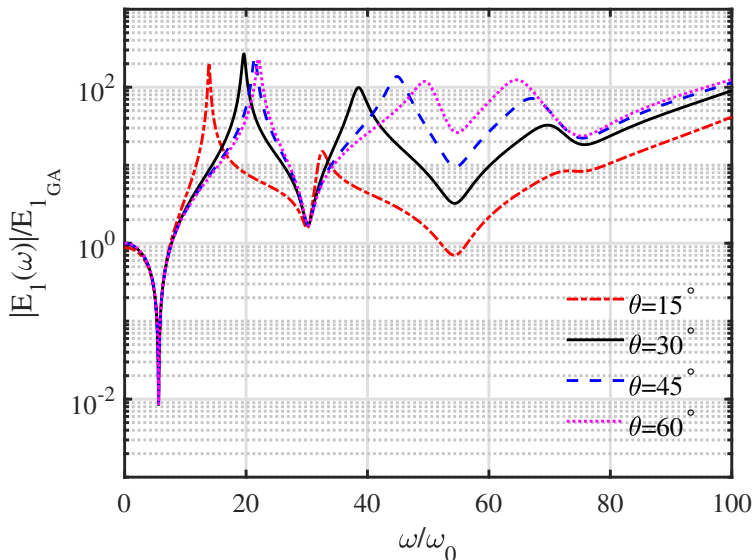
$$\nu_{21}(\omega) = \frac{(\beta + \sin \theta) \sin \theta (12\delta k_a \cot k_a - \alpha^2 k_b^3 (sC + cS))}{12\delta \cos^2 \theta + \alpha^2 (\sin^2 \theta + 2 \cot k_a / \cot \beta k_a) \frac{k_b^3 (sC + cS)}{k_a \cot k_a}} \quad (51)$$

Here the frequency-dependent complex quantities are given by

$$\delta = 1 - cC$$

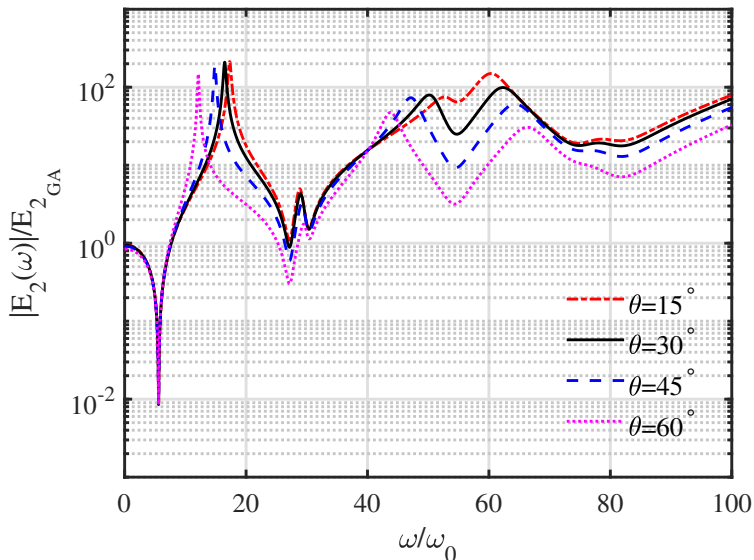
and  $s = \sin k_b, \quad c = \cos k_b, \quad S = \sinh k_b, \quad C = \cosh k_b$  (52)

## Young's modulus $E_1(\omega)$



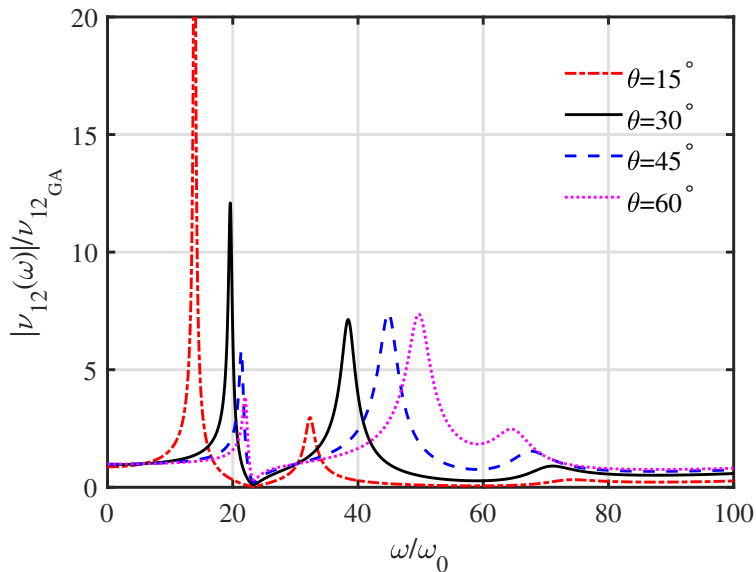
■  $\alpha = t/l = 0.1$ ,  $\beta = h/l = 2$ ,  $c_m = 10^{-2}$ ,  $c_k = 10^{-5}$  and  $\omega_0 = \frac{\alpha}{2l} \sqrt{\frac{E}{3\rho}}$  (values normalised with corresponding classical static values).

## Young's modulus $E_2(\omega)$



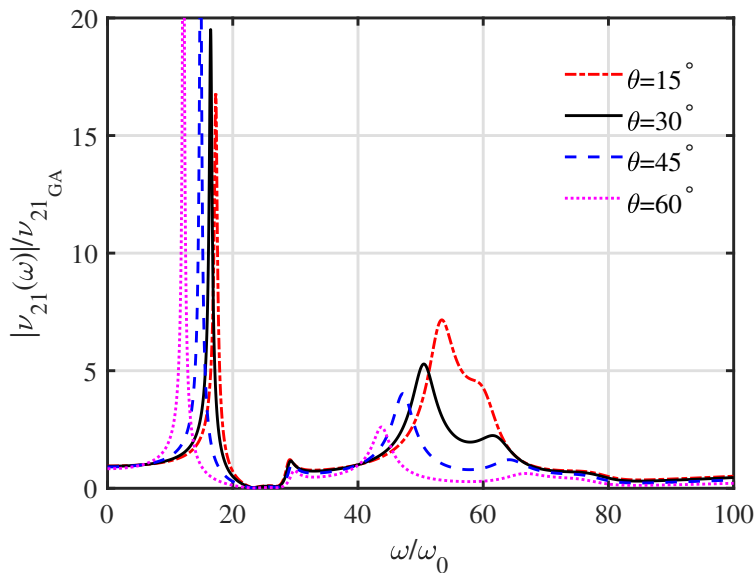
- $\alpha = t/l = 0.1$ ,  $\beta = h/l = 2$  and the damping constants are  $c_m = 10^{-2}$  and  $c_k = 10^{-5}$  (values normalised with corresponding classical static values).

## Poisson's ratio $\nu_{12}(\omega)$



- $\alpha = t/l = 0.1$ ,  $\beta = h/l = 2$  and the damping constants are  $c_m = 10^{-2}$  and  $c_k = 10^{-5}$  (values normalised with corresponding classical static values).

## Poisson's ratio $\nu_{21}(\omega)$



- $\alpha = t/l = 0.1$ ,  $\beta = h/l = 2$  and the damping constants are  $c_m = 10^{-2}$  and  $c_k = 10^{-5}$  (values normalised with corresponding classical static values).



- For analytical simplification, we consider the elemental beams are axially rigid.
- For this case, the Poisson's ratio reduces to the classical case and they don't change with respect to frequency.
- Simplified elastic moduli become:

### Simplified $E_1(\omega)$

$$\begin{aligned} E_1(\omega) &= \frac{K_{55}(\omega)l \cos \theta}{(h + l \sin \theta)\bar{b} \sin^2 \theta} \\ &= \frac{Et^3l \cos \theta b^3 (\cos(bl) \sinh(bl) + \cosh(bl) \sin(bl))}{12(h + l \sin \theta) \sin^2 \theta (1 - \cos(bl) \cosh(bl))} \end{aligned} \quad (53)$$

where

$$b^4 = \frac{m\omega^2 (1 - i\zeta_m/\omega)}{EI (1 + i\omega\zeta_k)} \quad (54)$$

## Simplified $E_2(\omega)$

$$\begin{aligned}
 E_2(\omega) &= \frac{K_{55}(\omega)(h + l \sin \theta)}{\bar{l}b \cos^3 \theta} \\
 &= \frac{Et^3(h + l \sin \theta)b^3 (\cos(bl) \sinh(bl) + \cosh(bl) \sin(bl))}{12l \cos^3 \theta (1 - \cos(bl) \cosh(bl))}
 \end{aligned} \tag{55}$$

## Simplified $G_{12}(\omega)$

$$\begin{aligned}
 G_{12}(\omega) &= \frac{(h + l \sin \theta)}{2\bar{l}b \cos \theta} \frac{1}{\left( -\frac{h^2}{4lD_{65}^s} + \frac{2}{\left( D_{55}^v - \frac{(D_{56}^v)^2}{D_{66}^v} \right)} \right)} \\
 &= \frac{Et^3(h + l \sin \theta)b^3 \sin(bl) \sinh(bl) (1 + \cos(bh/2) \cosh(bh/2))}{6l \cos \theta [h^2b (1 - \cos(bl) \cosh(bl)) (1 + \cos(bh/2) \cosh(bh/2)) \\
 &\quad + 8l \sin(bl) \sinh(bl) (\cosh(bh/2) \sin(bh/2) - \sinh(bh/2) \cos(bh/2))] }
 \end{aligned} \tag{56}$$

## The static limit of the elastic moduli

- Considering the static case, that is, when the the frequency  $\omega \rightarrow 0$ , we have

$$\lim_{\omega \rightarrow 0} K_{55}(\omega) = 12 \frac{EI}{l^3} = 12 \left( \frac{1}{12} E \bar{b} t^3 \right) \frac{1}{l^3} = E \bar{b} \left( \frac{t}{l} \right)^3 \quad (57)$$

- Substituting this in the expressions of  $E_1(\omega)$  and  $E_2(\omega)$  in equations (53) and (55) we have

$$\begin{aligned} \lim_{\omega \rightarrow 0} E_1(\omega) &= \frac{l \cos \theta}{(h + l \sin \theta) \bar{b} \sin^2 \theta} \lim_{\omega \rightarrow 0} K_{55}(\omega) \\ &= E \left( \frac{t}{l} \right)^3 \frac{l \cos \theta}{(h + l \sin \theta) \sin^2 \theta} \end{aligned} \quad (58)$$

$$\text{and } \lim_{\omega \rightarrow 0} E_2(\omega) = \frac{(h + l \sin \theta)}{l \bar{b} \cos^3 \theta} \lim_{\omega \rightarrow 0} K_{55}(\omega) = E \left( \frac{t}{l} \right)^3 \frac{(h + l \sin \theta)}{l \cos^3 \theta} \quad (59)$$

- The above expressions match exactly with the original classical expressions of  $E_1$  and  $E_2$ .

## The static limit of the elastic moduli

- The shear modulus  $G_{12}(\omega)$  given in (56) is a function of four dynamic stiffness coefficients. In the limiting case they become

$$\lim_{\omega \rightarrow 0} D_{65}^s = -6 \frac{EI}{l^2}, \lim_{\omega \rightarrow 0} D_{55}^v = 96 \frac{EI}{h^3}, \lim_{\omega \rightarrow 0} D_{56}^v = -24 \frac{EI}{h^2}, \lim_{\omega \rightarrow 0} D_{66}^v = 8 \frac{EI}{h} \quad (60)$$

- Substituting these in (56) we have

$$\begin{aligned} \lim_{\omega \rightarrow 0} G_{12}(\omega) &= \frac{(h + l \sin \theta)}{2l\bar{b} \cos \theta} \lim_{\omega \rightarrow 0} \frac{1}{\left( -\frac{h^2}{4lD_{65}^s} + \frac{2}{\left( D_{55}^v - \frac{(D_{56}^v)^2}{D_{66}^v} \right)} \right)} \\ &= \frac{(h + l \sin \theta)}{2l\bar{b} \cos \theta} \frac{1}{(1/24) \frac{h^2 l}{EI} + (1/12) \frac{h^3}{EI}} = E \left( \frac{t}{l} \right)^3 \frac{\left( \frac{h}{l} + \sin \theta \right)}{\left( \frac{h}{l} \right)^2 (1 + 2\frac{h}{l}) \cos \theta} \end{aligned} \quad (61)$$

- This shows that the shear modulus  $G_{12}(\omega)$  also reduces to the classical equation in the static limit.
- These expressions should be viewed as the dynamic generalisation of the conventional equivalent elastic moduli of the hexagonal cellular material.

## The undamped limit and the negative moduli

- The expressions of  $E_1$  and  $E_2$  are proportional to  $K_{55}(\omega)$ , which is a complex frequency-dependent coefficient. Therefore, we study its behaviour in the undamped limit to understand the the real part of  $E_1$  and  $E_2$ .
- Assuming no damping in the system, the parameter  $b$  in equation (54) becomes

$$b^4 = \frac{m\omega^2}{EI} \quad (62)$$

- Substituting this in the expression of  $K_{55}(\omega)$  and expanding the expression by a Taylor series in the frequency parameter  $\omega$  we have

$$K_{55}(\omega) = 12 \frac{EI}{l^3} - \frac{13}{35} m l \omega^2 - \frac{59}{161700} \frac{l^5 m^2 \omega^4}{EI} - \frac{551}{794593800} \frac{l^9 m^3 \omega^6}{EI^2} + \dots \quad (63)$$

- Note that coefficients of some higher order terms of  $\omega$  are negative. We observe that  $K_{55}(\omega)$  appears as a multiplicative term in the expressions of  $E_1(\omega)$  and  $E_2(\omega)$  in equations (53) and (55) and the other terms are positive.
- Therefore, near the vicinity of  $\omega \approx 0$ , there exist some frequency beyond which the effective elastic moduli of honeycomb will be negative.

## The undamped limit and the negative moduli

- Retaining up to terms of order  $\omega^4$  in equation (64), the critical value of  $\omega$  can be obtained by setting  $K_{55}(\omega) = 0$  as

### Negative $E_1, E_2$

$$K_{55}(\omega) \approx 12 \frac{EI}{l^3} - \frac{13}{35} m l \omega^2 - \frac{59}{161700} \frac{l^5 m^2 \omega^4}{EI} = 0 \quad (64)$$

or  $\omega_{E_1, E_2}^* = 5.598 \frac{1}{l^2} \sqrt{\frac{EI}{m}}$

- For lightly damped systems, beyond this frequency value, the equivalent Young's moduli  $E_1$  and  $E_2$  will be negative.
- Since the discovery of the Young's modulus over three centuries ago, it has been generally recognised as a positive quantity. When a dynamic equilibrium is considered, our results show that for cellular metamaterials the Young's moduli can be negative, contradicting notions established for centuries.
- Similar observation has been made in the context of acoustics metamaterials with sub-wavelength scale oscillators.

## The undamped limit and the negative moduli

- For the shear modulus, it is also possible to expand the frequency dependent expression (56) to expand in a Taylor series in  $\omega$  about  $\omega = 0$  as

$$G_{12}(\omega) = \frac{(h + l \sin \theta)}{2l\bar{b} \cos \theta} \left[ 24 \frac{EI}{h^2 (2h + l)} - \frac{11}{420} \frac{m (9h^5 + 8l^5) \omega^2}{h^2 (2h + l)^2} - \frac{1}{46569600} \frac{m^2 (55461h^9l - 191664h^5l^5 + 198912l^9h + 3111h^{10} + 14272l^{10}) \omega^4}{EIh^2 (2h + l)^3} \dots \right] \quad (65)$$

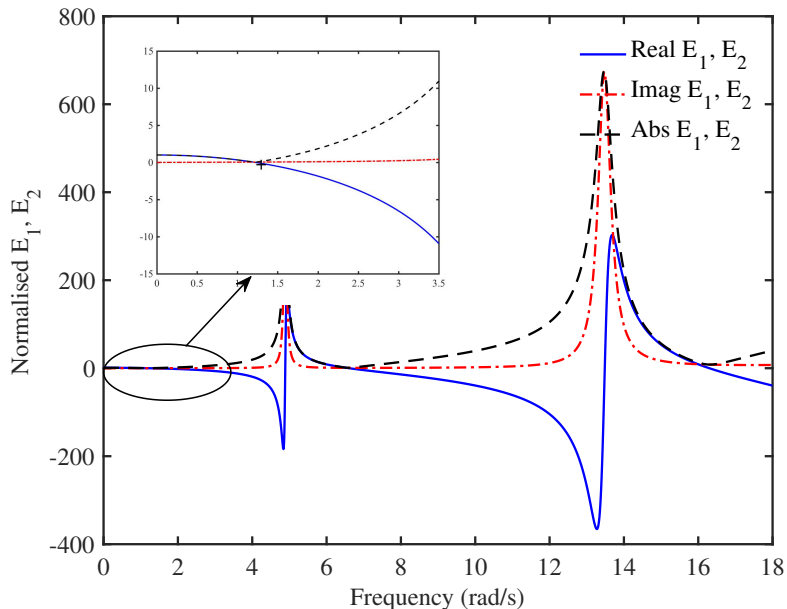
- Considering only up to the second-order terms, we obtain the following fundamental inequality regarding the frequency for negative value of  $G_{12}$

### Negative $G_{12}$

$$\frac{120}{\sqrt{160 + 75 (h/l)^4}} \frac{1}{l^2} \sqrt{\frac{EI}{m}} < \omega_{G_{12}}^* < 30.2715 \sqrt{\frac{1 + 2(h/l)}{8 + 9(h/l)^5}} \frac{1}{l^2} \sqrt{\frac{EI}{m}} \quad (66)$$

- Unlike the equivalent expression for the Young's moduli  $E_1$  and  $E_2$  in (64), for the minimum frequency above which  $G_{12}$  becomes negative depends on the  $h/l$  ratio.

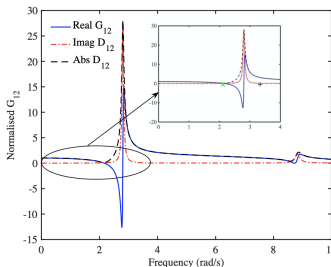
## Negative $E_1$ and $E_2$



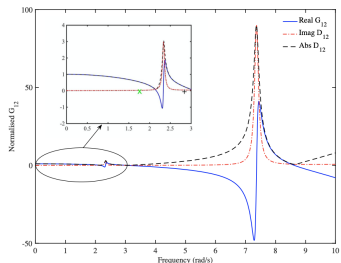
The real and imaginary parts and the amplitude of the normalised value of  $E_1$  and  $E_2$  as a function of frequency



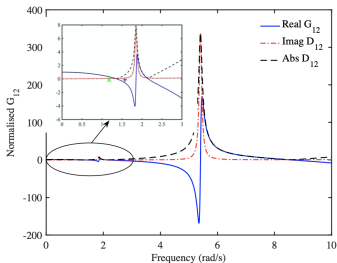
# Negative $G_{12}$



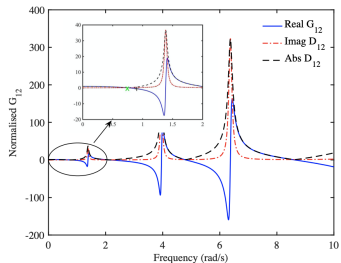
(a)  $h/l = 0.5$ ,  $2.0430 < \omega_{G_{12}}^* < 3.2502$



(b)  $h/l = 1.0$ ,  $1.7103 < \omega_{G_{12}}^* < 2.7783$



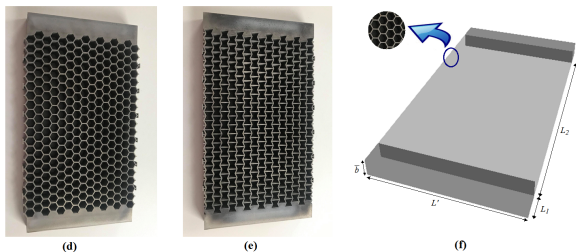
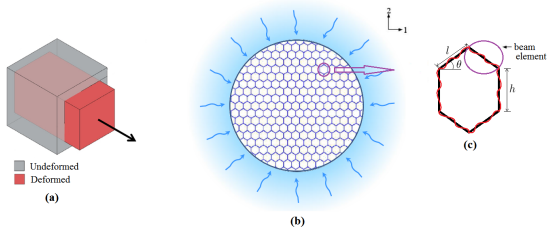
(c)  $h/l = 1.5$ ,  $1.1286 < \omega_{G_{12}}^* < 1.5139$



(d)  $h/l = 2.0$ ,  $0.71090 < \omega_{G_{12}}^* < 0.8596$

The real and imaginary parts and the amplitude of the normalised value of  $G_{12}$  as a function of frequency for four different values of  $h/l$ .

# 3D printed lattice metamaterials under a vibrating environment



**Lattice metamaterials under a vibrating environment.** (a) Deformed shape of an equivalent continuum under uniaxial static (/quasi-static) deformation (b) Schematic representation of a hexagonal lattice microstructure under dynamic environment (for example, lattice microstructure as part of a larger host structure under wave propagation, vibration etc.). The curved arrows in this figure are symbolic representation of propagating wave. (c) Unit cell under a dynamic environment (d - e) Additively manufactured non-auxetic and auxetic samples of hexagonal lattice structures with intrinsic material as Titanium alloy Ti-6Al-4V (f) Equivalent continuum representation of the test specimen

## Additive manufacturing of the honeycomb

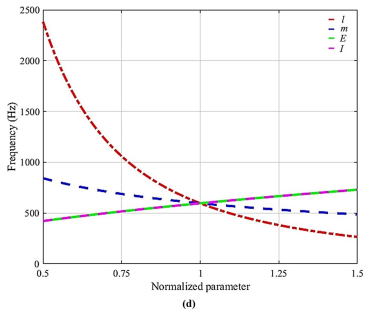
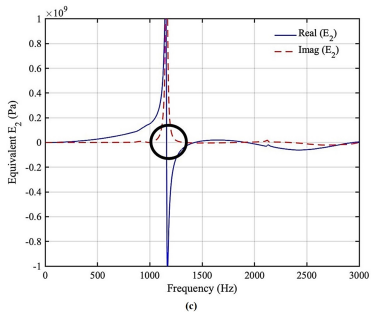
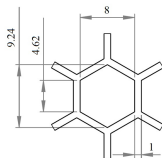
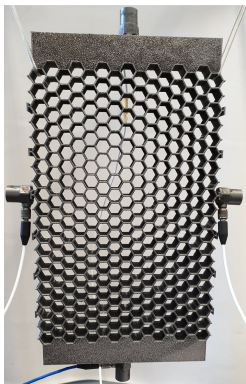
- The **Ti-6Al-4V lattice materials** were additively manufactured on a Renishaw RenAM 500M, which is a Laser Powder Bed Fusion (L-PBF) process. The RenAM 500M system uses a 500W Ytterbium fibre laser to melt Ti-6Al-4V gas atomised powder onto a 250mm × 250mm build plate, on a layer by layer basis, up to a maximum built height of 280mm.
- In this instance the Ti-6Al-4V powder was ELI grade and supplied by LPW. The parameters used in these builds were a power of 400W, a layer thickness of 60 $\mu$ m, a point distance of 80 $\mu$ m, an exposure time of 60 $\mu$ s, and a hatch spacing of 100 $\mu$ m. Both the non-auxetic lattice in figure 1(d) and the auxetic lattice in figure 1(e) were built directly onto the base plate without any support structure, but with an additional 1mm sacrificial layer.
- The lattices were then removed from the base plate using Electric Discharge Machining (EDM) so that the **thickness was 15mm**.
- The final dimension of the lattices in XY plane come to **215 mm × 115 mm**. Residual stress is known to affect mechanical properties, however, no stress relieving post-build heat treatments were used in this instance, which resulted in a small spring-back deformation in the build direction after removal from the plate.

## The testing setup

- The additively manufactured honeycomb structure is tested using an **impact hammer**. This is achieved with the aid of DataPhysics software and the 901 Series dynamic signal analyser to return the Frequency Response Functions (FRFs) between the force sensor in the hammer tip and the accelerometers.
- After some initial testings, a **frequency bandwidth of 6400Hz** is used for the sample. Due to the higher natural frequencies, a stiff tip is used on the hammer in order to create a shorter pulse duration and increase the frequency range generated, and an exponential window was used to ameliorate the potential problem of leakage and improve the signal to noise ratio by reducing the influence of the noise long after the impact
- To obtain the in-plane axial response, the impact of the hammer is applied to the top of the honeycomb structure, as centrally as can be practically achieved. Using the accelerometers, accelerance (acceleration per unit force) frequency response functions (FRF) are produced. These are evaluated, determining the response to excitation vibration and thus the modal response at resonance. In total five channels of data have been stored. They include **four accelerometers** and the impact hammer.

- The real and imaginary parts of the frequency response for all the five channels have been stored for all the frequency points. The relative deformation of the lattice is obtained by subtracting the accelerometer reading of the opposite edges and dividing the resulting complex vector by frequency-square (note  $A = -\omega^2 X$ , where  $A$  is the acceleration and  $X$  is the displacement).
- The **effective dynamic strain** is therefore obtained by dividing this quantity by the overall length of the lattice. The measured frequency dependent force is divided by the surface area of the top of the lattice to obtain the applied stress. The ratio of the effective stress and strain calculated this way gives the measured Young's modulus and is plotted in subfigure (c) by separating the real and imaginary parts.

# Experimental results: Onset of negative Young's moduli



- **Onset of negative Young's moduli.** (a) Description of the experimental setup
- (b) Dimensions (in c.m.) of a unit cell considered for the experimental investigation
- (c) Experimental results for variation of Young's modulus with frequency (real and imaginary components of  $E_2$  are plotted as a function of frequency)
- (d) Dependence of the onset of negative Young's moduli on microstructural geometry and intrinsic material properties (Here the critical frequency for the onset of negative Young's moduli is plotted as a function of the geometric and material properties. These parameters are plotted along the abscissa in a normalized form with respect to the respective nominal values considered in the experimental investigations)

- An augmented **dynamic stiffness approach** based generic analytical framework is presented for analysing the elastic moduli of lattice materials under steady-state vibration conditions.
- Using the principle of dynamic equilibrium on a unit cell with a homogenisation technique, **closed-form expressions** have been obtained for  $E_1$ ,  $E_2$ ,  $\nu_{12}$ ,  $\nu_{21}$  and  $G_{12}$ . These expressions are complex valued and functions of the frequency.
- The new results **reduce to classical formulae** of Gibson and Ashby for the special case in the static limit.
- Experimental results on 3D printed lattice show the onset of **negative effective Young's moduli for the first time**.
- Closed-form expressions for the **critical frequency** leading to negative effective Young's moduli have been derived.
- This analytical framework leading to the development of closed-form expressions for the **frequency-dependent elastic moduli** provides a computationally efficient and physically insightful approach for investigating the global lattice behaviour under dynamic conditions.



## Summary of the main equivalent elastic properties

$$E_1(\omega) = \frac{K_{55}(\omega) \cos \theta}{b(h/l + \sin \theta) \sin^2 \theta \left(1 + \cot^2 \theta \frac{K_{55}(\omega)}{K_{66}(\omega)}\right)} \quad (67)$$

$$E_2(\omega) = \frac{K_{55}(\omega)(h/l + \sin \theta)}{b \cos^3 \theta \left(1 + \tan^2 \theta \frac{K_{55}(\omega)}{K_{66}(\omega)} + 2 \sec^2 \theta \frac{K_{55}(\omega)}{K_{66}^{(h)}(\omega)}\right)} \quad (68)$$

$$\nu_{12}(\omega) = \frac{\cos^2 \theta \left(1 - \frac{K_{55}(\omega)}{K_{66}(\omega)}\right)}{(h/l + \sin \theta) \sin \theta \left(1 + \cot^2 \theta \frac{K_{55}(\omega)}{K_{66}(\omega)}\right)} \quad (69)$$

$$\nu_{21}(\omega) = \frac{(h/l + \sin \theta) \sin \theta \left(1 - \frac{K_{55}(\omega)}{K_{66}(\omega)}\right)}{\cos^2 \theta \left(1 + \tan^2 \theta \frac{K_{55}(\omega)}{K_{66}(\omega)} + 2 \sec^2 \theta \frac{K_{55}(\omega)}{K_{66}^{(h)}(\omega)}\right)} \quad (70)$$

$$G_{12}(\omega) = \frac{(h/l + \sin \theta)}{b \cos \theta} \frac{1}{\left(-\frac{h^2}{2lK_{65}(\omega)} + \frac{4K_{66}^{(h/2)}(\omega)}{\left(K_{55}^{(h/2)}(\omega)K_{66}^{(h/2)}(\omega) - \left(K_{56}^{(h/2)}(\omega)\right)^2\right)} + \frac{(\cos \theta + (h/l + \sin \theta) \tan \theta)^2}{K_{66}(\omega)}\right)} \quad (71)$$

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- 2 Dwivedi, A., Banerjee, A., Adhikari, S. and Bhattacharya, B., "Optimal electromechanical bandgaps in piezo-embedded mechanical metamaterials", [International Journal of Mechanics and Materials in Design](#), in press.
- 3 Cajic, M., Karlicic, D., Paunovic, S. and Adhikari, S., "Bloch waves in parallelly connected periodic slender structures", [Mechanical Systems and Signal Processing](#), 155[6] (2021), pp. 107591.
- 4 Singh, A., Mukhopadhyay, T., Adhikari, S. and Bhattacharya, B., "Voltage-dependent modulation of elastic moduli in lattice metamaterials: Emergence of a programmable state-transition capability", [International Journal of Solids and Structures](#), 208-209[1] (2021), pp. 31-48.
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- 10 Chandra, Y., Saavedra Flores, E. I. and Adhikari, S., "Buckling of 2D nano hetero structures with moire patterns", [Computational Materials Science](#), 177[5] (2020), pp. 109507.
- 11 Chandra, Y., Mukhopadhyay, T., Adhikari, S., and Figiel, L., "Size-dependent dynamic characteristics of graphene based multi-layer nano hetero-structures", [Nanotechnology](#), 31[14] (2020), pp. 145705.
- 12 Mukhopadhyay, T., Adhikari, S., and Alu, A., "Theoretical limits for negative elastic moduli in subacoustic lattice materials", [Physical Review B](#), Vol. 99, 2019, pp. 094108.
- 13 Mukhopadhyay, T., Adhikari, S., and Alu, A., "Probing the frequency-dependent elastic moduli of lattice materials", [Acta Materialia](#), Vol. 165, No. 2, 2019, pp. 654-665.

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- 14 Mukhopadhyay, T., Adhikari, S., and Batou, A., "Viscoelastic mechanical properties of irregular quasi-periodic lattices with spatially correlated material and structural attributes", [International Journal of Mechanical Science](#), Vol. 150, No. 1, 2019, pp. 784-806.
- 15 Mukhopadhyay, T., Mahata, T., Adhikari, S., and Zaeem, M. A., "Probing the shear modulus of two-dimensional multiplanar nanostructures and heterostructures", [Nanoscale](#), Vol. 10, No. 11, 2018, pp. 5280-5294.
- 16 Mukhopadhyay, T., Mahata, A., Adhikari, S. and Asle Zaeem, M., "Effective mechanical properties of multilayer nano-heterostructures", [Nature Scientific Reports](#), (2017), pp. 15818:1-13.
- 17 Mukhopadhyay, T. and Adhikari, S., "Effective in-plane elastic properties of quasi-random spatially irregular hexagonal lattices", [International Journal of Engineering Science](#) 119 (2017), pp. 142-179.
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